

PL-259 CONNECTOR ASSEMBLY INSTRUCTIONS



Cut end of cable even. Remove vinyl jacket $3/4$ ". Slide coupling ring and adapter on cable. BE SURE TO HAVE CORRECT ADAPTER FOR CABLE SIZE.



Fan braid slightly and fold back as shown.



Position adapter to dimension shown. Press braid down over body of adapter and trim to $3/8$ ". Bare $5/8$ " of conductor. Tin exposed center conductor.



Screw plug sub-assembly on adapter. Solder braid to shell through solder holes. Use enough heat to create bond of braid to shell. Solder conductor to contact.



For final assembly, screw coupling ring on plug sub-assembly.